

49

SPUT-2

DART AEROSPACE LTD	Work Order:	21870B
Description: Short Step Installation Kit	Part Number:	K591-113
Dwg:	Qty:	10 20
Ref: D350-591 Rev. F page 17		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																				
1	DC	Issue Traveler	HJ	04.11.09	20																																																				
2	PK	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2171 ✓</td> <td>Clamp</td> <td>B19571 B18371</td> </tr> <tr> <td>2</td> <td>D2182B035 ✓</td> <td>Cushion</td> <td>B21165</td> </tr> <tr> <td>4</td> <td>D2274 ✓</td> <td>Clamp Pad</td> <td>B21585 B116365</td> </tr> <tr> <td>1</td> <td>D2362-3 ✓</td> <td>Support Bracket</td> <td>B18496 B19701 B21871</td> </tr> <tr> <td>1</td> <td>D2856-400-720 ✓</td> <td>Abrasion Strip</td> <td>B20910</td> </tr> <tr> <td>2</td> <td>AN3-37A ✓</td> <td>Bolt</td> <td>M11721</td> </tr> <tr> <td>4</td> <td>AN4-20A ✓</td> <td>Bolt</td> <td>M12082</td> </tr> <tr> <td>1</td> <td>AN4-22A ✓</td> <td>Bolt</td> <td>M13735</td> </tr> <tr> <td>4</td> <td>AN960JD10 ✓</td> <td>Washer</td> <td>M15102</td> </tr> <tr> <td>6</td> <td>AN960JD416 ✓</td> <td>Washer</td> <td>M15321</td> </tr> <tr> <td>2</td> <td>MS21042L3 ✓</td> <td>Nut (or -3)</td> <td>M15066</td> </tr> <tr> <td>5</td> <td>MS21042L4 ✓</td> <td>Nut (or -4)</td> <td>M15020</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	D2171 ✓	Clamp	B19571 B18371	2	D2182B035 ✓	Cushion	B21165	4	D2274 ✓	Clamp Pad	B21585 B116365	1	D2362-3 ✓	Support Bracket	B18496 B19701 B21871	1	D2856-400-720 ✓	Abrasion Strip	B20910	2	AN3-37A ✓	Bolt	M11721	4	AN4-20A ✓	Bolt	M12082	1	AN4-22A ✓	Bolt	M13735	4	AN960JD10 ✓	Washer	M15102	6	AN960JD416 ✓	Washer	M15321	2	MS21042L3 ✓	Nut (or -3)	M15066	5	MS21042L4 ✓	Nut (or -4)	M15020			
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3	QC4	Inspect Kit 100% for Completeness on the W/O	ML	05.02.09	10																																																				
4	ST	Identify and Stock	CL	05.02.09	10																																																				
5	AC	Cost / part 43.14	Sys	05.02.10	10																																																				
6	DC	Close W/O 43.14 Inspect Level 21	HJ	05.02.14	10																																																				

Rev	Date	Change	Revised By	Approved
A	01.04.26	New issue	EC	
B	01.07.06	Removed paper work and added Inspection level 21	SM	
C	04.11.09	Reformat	KJ/JLM	

RELEASED
04.11.09

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 09, 2004
03:10 pm

Work Order No : 0021870
Project Name : K591-113
Project For : WK449
Work Order Type : Main
Main WO Number :
House Part Number : K591-113
Description : Short Step Instln Kit
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 11-09-04
Est Finish Date : 11-30-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

